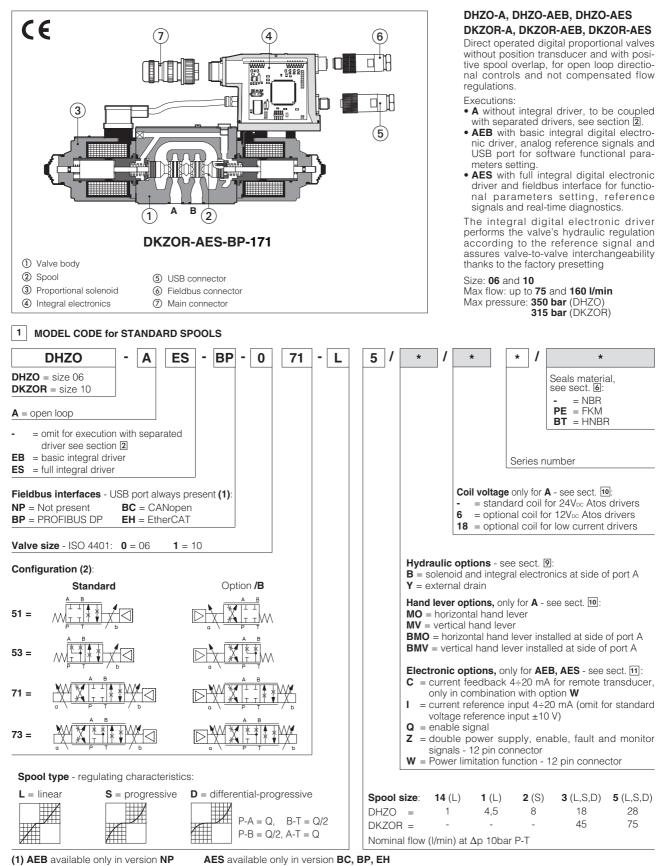


Proportional directional valves

digital, direct operated, open loop, with positive spool overlap



(2) Hydraulic symbols are rapresented with integral digital driver

2 ELECTRONIC DRIVERS

Valve model		Α						AEB	AES
Drivers model	E-MI-AC-01F	E-BM-AC-01F	E-ME-AC-01F	E-RP-AC-01F	E-MI-AS-IR	E-BM-AS-PS	E-BM-AES	E-RI-AEB	E-RI-AES
Туре	Analog				Digital				
Format	plug-in to solenoid	DIN 43700 UNDECAL	EUROCARD	sealed and rugged box	plug-in to solenoid	DIN-rai	l panel	Integral	to valve
Data sheet	G010	G025	G035	G100	G020	G030	GS050	GS	115

Note: For main and communication connector see sections 13 14

3 GENERAL NOTES

DHZO-A* and DKZOR-A* proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components.

4 FIELDBUS - only for AES

Fieldbus allows the direct communication of the proportional valve with machine control unit for digital reference signal, diagnostics and settings of functional parameters. Analog reference signal remain available on the main connector for quick commissioning and maintenance. For detailed information about fieldbus features and specification see tech table **GS510**.

5 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Assembly position	Any position							
Subplate surface finishing	Roughness index, Ra 0,4 flatness ratio 0,01/100 (ISO 1101)							
MTTFd valves according to EN ISO 13849	150 years, see	echnical t	able P	007				
Ambient temperature range	A: sta	ndard = -	20°C ÷	- +70°C,	/BT option = -4	40°C ÷ +	+60°C	
	AEB, AES: sta	ndard = -	20°C ÷	- +60°C,	/BT option = -4	40°C ÷ +	+60°C	
Storage temperature range	A: sta	ndard = -	20°C ÷	- +80°C,	/BT option = -4	40°C ÷ +	+70°C	
	AEB, AES: sta	ndard = -	20°C ÷	- +70°C,	/BT option = -4	40°C ÷ +	+70°C	
Coil code		DHZ	0			DK	ZOR	
	standard	option	/6	option /18	standard	optio	on /6	option /18
Coil resistance R at 20°C	3 ÷ 3,3 Ω	2 ÷ 2,2	2Ω	13 ÷ 13,4 Ω	3,8 ÷ 4,1 Ω	2,2 ÷	2,4 Ω	12 ÷ 12,5 Ω
Max. solenoid current	2,2 A	2,75 A 1 A		1 A	2,6 A	3,2	25 A	1,2 A
Max. power	A = 30	N A	EB, A	ES = 50W	A = 35W AEB, AES = 50W			
Insulation class	. ,		0	rface temperatu e taken into acc	res of the soleno ount	id coils,	the Eurc	pean standards
Protection degree to DIN EN60529	IP66/67 with ma	ating conne	ectors					
Tropicalization	Tropical coating	g on electr	onics I	РСВ				
Duty factor	Continuous rati	ng (ED=10	0%)					
EMC, climate and mechanical load	See technical ta	able G004						
Communication interface	USB Atos ASCII cod	CANopen ing EN50325-4 + DS408			PROFIBUS DP EN50170-2/IEC	61158	EtherCA IEC 61	
Communication physical layer			optical insulated i CAN ISO11898		optical insulate RS485	d	Fast Eth 100 Ba	nernet, insulated se TX

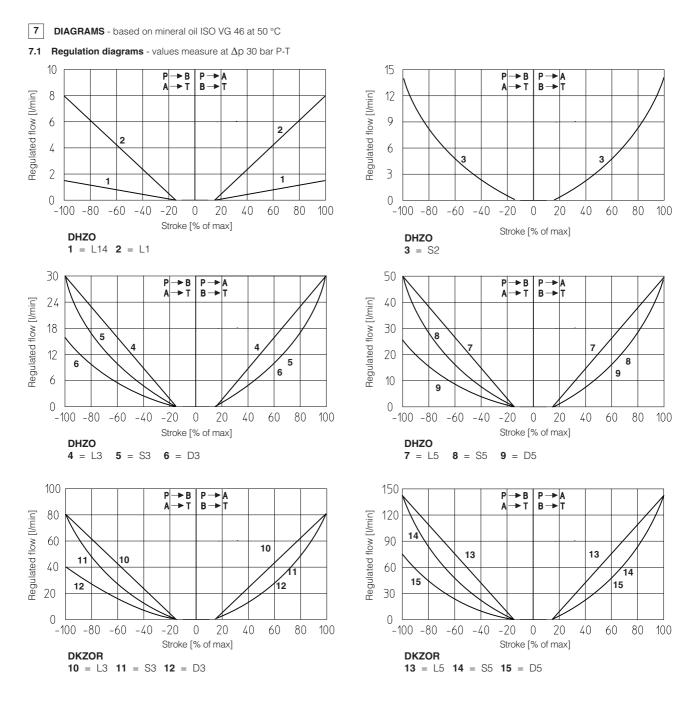
Valve mo	odel			DHZO			DKZOR		
Pressure limits [bar]		ports P, A, E	B = 350; T = 3	210 (250 with	external drain	/Y); Y = 10	ports P , A , B = 315; T = 210 (250 with external drain /Y); Y = 10		
Spool type		L14	L1	S2	L3,S3,D3	L5,S5,D5	L3,S3,D3	L5,S5,D5	
Nominal	flow [l/min]								
(1)	$\Delta p=10 \text{ bar}$	1	4,5	8	18	28	45	75	
Δp P-T	Δp = 30 bar	1,7	8	14	30	50	80	130	
max	$\Delta p=70 \text{ bar}$	2,6	12	21	45	75	120	170	
permissi	ible flow (2)	4	18	30	50	80	130	180	
Response time [ms] (0-100% step signal) (3)		≤30					≤40		
Leakage [cm3/min]		<30 (at p = 100 bar); <135 (at p = 350 bar)				bar)	<80 (at p = 100 bar); <600 (at p = 315 bar)		
Hysteres	ysteresis ≤ 5 [% of r				≤5 [% of ma	ax regulation]			
Repeatal	bility				:	± 1 [% of m	ax regulation]		

Notes: above performance data refer to valves coupled with Atos electronic drivers, see section 2

(1) for different Δp, the max flow is in accordance to the diagrams in section 7.2
 (2) see detailed diagrams in section 7.3
 (3) see detailed diagrams in section 7.4

6 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-20^{\circ}C \div +50^{\circ}C$ FKM seals (/PE option) = $-20^{\circ}C \div +80^{\circ}C$ HNBR seals (/BT option) = $-40^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-40^{\circ}C \div +50^{\circ}C$					
Recommended viscosity	20÷100 mm²/s - max allowed ra	20÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s				
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 μm (β10 ≥75 recommended)					
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard			
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524			
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922			
Flame resistant with water	NBR, HNBR	INBR HFC				



Note: Hydraulic configuration vs. reference signal for configurations 71 and 73 (standard and option /B)

 $\begin{array}{ccc} \text{Reference signal} & 0 & \div & +10 \text{ V} \\ 12 & \div & 20 \text{ mA} \end{array} \end{matrix} \\ P \rightarrow A \ / \ B \rightarrow T \qquad \text{Reference signal} & \begin{array}{ccc} 0 & \div & -10 \text{ V} \\ 12 & \div & 4 \text{ mA} \end{array} \end{matrix} \\ P \rightarrow B \ / \ A \rightarrow T \end{array}$

7.2 Flow /∆p diagrams

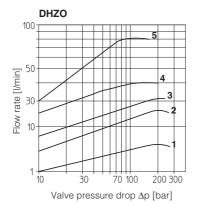
stated at 100% of valve stroke

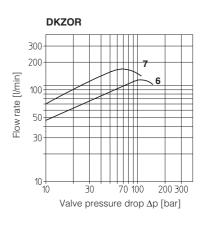
DHZO

L1 S2 L3, S3, D3
L3, S3, D3 L5, S5, D5

DKZOR

- **6** = spool S3, L3, D3 **7** = spool S5, L5, D5





7.3 Operating limits

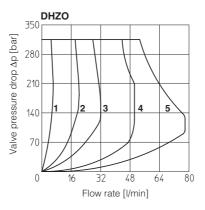
DHZO

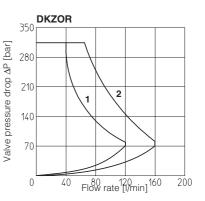
DIIZO	
1 = spool	L14
2 = spool	L1
3 = spool	S2
4 = snool	13 S3 D



DKZOR

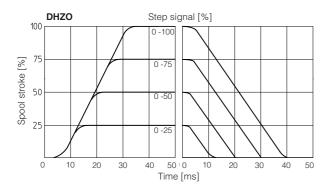
6 = spool S3, L3, D3 **7** = spool S5, L5, D5





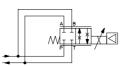
7.4 Response time

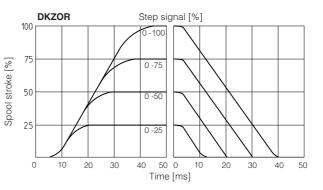
The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.



7.5 Operation as throttle valve

Single solenoid valves configuration 51 and 53 can be used as simple throttle valves: Pmax = 250 bar (option /Y advisable)





		DKZOR					
Spool type	L14	L1	S2	L3 S3	L5 S5	L3 S3	L5 S5
Max flow $\Delta p=$ 70bar [l/min]	6	20	40	80	100	150	250

8 PROGRAMMING TOOLS - see tech table GS500

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver. For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

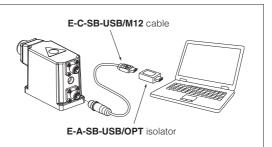
E-SW-BASIC support:	NP (USB)	PS (Serial)	IR (Infrared)
E-SW-FIELDBUS support:	BC (CANopen)	BP (PROFIBUS DP)	EH (EtherCAT)
	EW (POWERLINK)		

E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated!

The use of isolator adapter is highly recommended for PC protection (see table GS500)

USB connection



9 HYDRAULIC OPTIONS

9.1 Option /B

DHZO-05 and DKZOR-15: solenoid and integral electronics at side of port A of the main stage. DHZO-07 and DKZOR-17: integral electronics at side of port A of the main stage.

9.2 Option /Y

External drain advisable when the valve is used in double flow path, see section 7.5. Option /Y is mandatory if the pressure in port T exceeds 210 bar.

10 OPTIONS for -A

10.1 Coil voltage

Option /6 optional coil to be used with Atos drivers with power supply 12 VDC

Option /18 optional coil to be used with electronic drivers not supplied by Atos

10.2 Hand lever

This option is available only for DHZO-A with spool type S3, S5, D3, D5, L3, L5.

It allows to operate the valve in absence of electrical power supply. For detailed description of DHZO-A with hand lever option see table E138

 Option /MO
 horizontal hand lever
 Option /MV
 vertical hand lever

 Option /BMO
 horizontal hand lever installed at side of port A
 Option /BMV
 vertical hand lever installed at side of port A

The following supplementary options allow to operate the valve in absence of electrical power supply by means of a micrometric screw replacing the standard solenoid manual override, see table TK150

Option /N manual micrometric adjustment

Option /NV as /N plus handwheel and graduated scale

11 ELECTRONIC OPTIONS for AEB and AES

Standard driver execution provides on the 7 pin main connector:

Power supply
 - 24 VDC must be appropriately stabilized or rectified and filtered; 2,5 A fuse time lag is required in series to each driver power supply Apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers

Reference input signal - analog differential input with ±10 VDC nominal range (pin D, E), proportional to desired coil current

Monitor output signal - analog output signal proportional to the actual valve's coil current (1V monitor = 1A coil current)

Note: a minimum booting time of 500 ms has be considered from the driver energizing with the 24 VDC power supply before the valve has been ready to operate. During this time the current to the valve coils is switched to zero.

11.1 Option /I

It provides 4 \div 20 mA current reference signal, instead of the standard ±10 V.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 V or ±20 mA.

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

11.2 Option /Q

It provides the possibility to enable or disable the valve functioning without cutting the power supply (the valve functioning is disabled but the driver current output stage is still active). To enable the driver supply a 24 VDc on the enable input signal.

11.3 Option /Z

It provides, on the 12 pin main connector, the following additional features:

Enable Input Signal

To enable the driver, supply 24 VDC on pin 3 referred to pin 2: when the Enable signal is set to zero the valve functioning is disabled (zero current to the solenoid) but the driver current output stage is still active.

Fault Output Signal

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4÷20mA input, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC (pin 11 referred to pin 2): Fault status is not affected by the Enable input signal

Power supply for driver's logics and communication

Separated power supply for the solenoid (pin 1, 2) and for the digital electronic circuits (pin 9, 10).

Cutting solenoid power supply allows to interrupt the valve functioning but keeping energized the digital electronics thus avoiding fault conditions of the machine fieldbus controller.

11.4 Option /W - only for valves coupled with pressure compensator type HC-011 or KC-011 (see tab. D150).

It provides, on the 12 pin main connector, the above option /Z features plus the hydraulic power limitation function.

The driver receives the flow reference signal by the analog input INPUT+ and a pressure transducer, installed in the hydraulic system, has to be connected to the driver's analog input TR.

When the actual requested hydraulic power pxQ (TR x INPUT+) reaches the max power limit (p1xQ1), internally set by software, the driver automatically reduces the flow regulation of the valve. The higher is the pressure feedback the lower is the valve's regulated flow:

Flow regulation = Min (_____PowerLimit [sw setting] ; Flow Reference [INPUT+])

Transducer Pressure [TR]

For detailed information on hydraulic power limitation, see tab. GS115

11.5 Option /C - only in combination with option /W

Option /C is available to connect pressure transducer with $4 \div 20$ mA current output signal, instead of the standard $0 \div 10V$. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 V or ±20 mA.

11.6 Possible combined options: /IQ, /IZ, /IW, /CW and /ICW

12 ELECTRONIC CONNECTIONS

12.1 Main connector signals - 7 pin - standard and /Q options - AEB and AES $\widehat{\mbox{A1}}$

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
Α	A V+		Power supply 24 Vbc	Input - power supply
В	В V0		Power supply 0 Vbc	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
	ENABLE		Enable (24 Vbc) or disable (0 Vbc) the driver, referred to V0	Input - on/off signal
D	D INPUT+		Reference input signal: ± 10 Vpc / ± 20 mA maximum range Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /l option	Input - analog signal Software selectable
E	E INPUT-		Negative reference input signal for INPUT+	Input - analog signal
F	F MONITOR referred to: AGND V0		Monitor output signal: ±5 Vbc maximum range Default is ± 5 Vbc (1V = 1A)	Output - analog signal Software selectable
G	G EARTH		Internally connected to driver housing	

12.2 Main connector signals - 12 pin - /Z and /W options - AEB and AES A2

PIN	/Z	/W	TECHNICAL SPECIFICATIONS	NOTES
1	V+		Power supply 24 Vbc	Input - power supply
2	2 V0		Power supply 0 Vbc	Gnd - power supply
3	3 ENABLE		Enable (24 Vbc) or disable (0 Vbc) the driver, referred to V0	Input - on/off signal
4	4 INPUT+		Reference input signal: ± 10 Vpc / ± 20 mA maximum range Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /l option	Input - analog signal Software selectable
5	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
6	MONITOR		Monitor output signal: \pm 5 Vpc maximum range, referred to VL0 Default is \pm 5 Vpc (1V = 1A)	Output - analog signal
7	NC		Do not connect	
8	NC		Do not connect	
0		MONITOR2	2nd monitor output signal: ±5 Vpc maximum range, default is 0 ÷ 5 Vpc	Output - analog signal
9	VL+		Power supply 24 Vbc for driver's logic and communication	Input - power supply
10	VL0		Power supply 0 Vbc for driver's logic and communication	Gnd - power supply
11	FAULT		Fault (0 Vbc) or normal working (24 Vbc), referred to V0	Output - on/off signal
PE	EARTH		Internally connected to driver housing	

12.3 Communication connectors - AEB B and AES B - C

В	B USB connector - M12 - 5 pin always present					
PIN	SIGNAL TECHNICAL SPECIFICATION (1)					
1	+5V_USB	Power supply				
2	ID	Identification				
3	GND_USB	Signal zero data line				
4	D-	Data line -				
5	D+	Data line +				

C2	BP fieldbus execution, connector - M12 - 5 pin (2)				
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	+5V	Termination supply signal			
2	LINE-A	Bus line (high)			
3	DGND	Data line and termination signal zero			
4	LINE-B	Bus line (low)			
5	SHIELD				

PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	CAN_SHLD	Shield			
2	NC	do not connect			
3	CAN_GND	Signal zero data line			
4	CAN_H	Bus line (high)			
5 CAN_L		Bus line (low)			
C3 C4 EH fieldbus execution, connector - M12 - 4 pin (2)					
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			

FIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	TX+	Transmitter
2	RX+	Receiver
3	тх-	Transmitter
4	RX-	Receiver
Housing	SHIELD	

Notes: (1) shield connection on connector's housing is recommended (2) only for AES execution

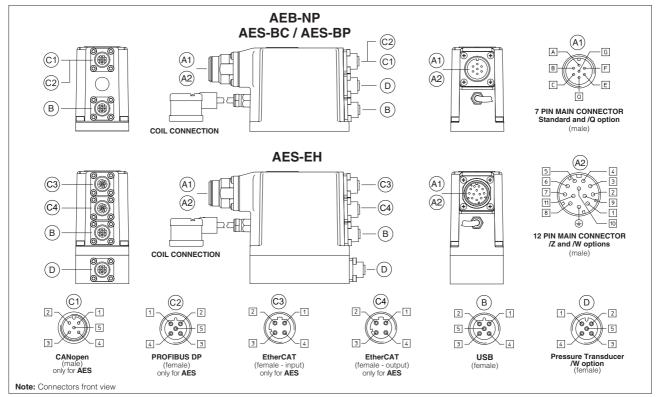
12.4 Pressure transducer connector - M12 - 5 pin - only for /W option (D)

PIN	SIGNAL	TECHNICAL SPECIFICATION	Voltage	Current
1	VF +24V	Power supply +24Vbc	Connect	Connect
2	TR	Signal transducer maximum range ± 10 Vpc / ± 20 mA, software selectable Defaults are 0 \div 10 Vpc for standard and 4 \div 20 mA for /C option	Connect	Connect
3	AGND	Common GND for transducer power and signals	Connect	/
4	NC	Not Connect	/	/
5	NC	Not Connect	/	/

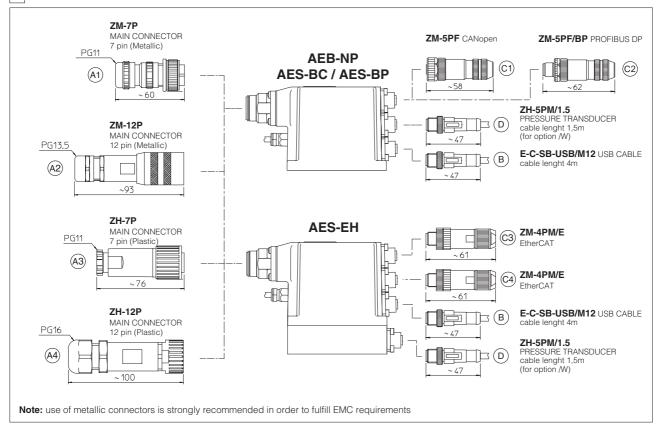
12.5 Solenoid connection - only for A

PIN SIGNAL TECHNICAL SPECIFICATION Connector code 666

1	COIL	Power supply	
2	COIL	Power supply	
3	GND	Ground	



13 CONNECTORS



14 MODEL CODES OF MAIN CONNECTORS AND COMMUNICATION CONNECTORS - to be ordered separately

VALVE VERSION	A (1)	AEB, AES std and /Q	AEB, AES /Z and /W	AEB, AES /W	BC - CANopen	BP - PROFIBUS DP	EH - EtherCAT
CONNECTOR CODE	666	ZM-7P (A1)	ZM-12P (A2)	ZH-5PM/1.5 D	ZM-5PF C1	ZM-5PF/BP C2	ZM-4PM/E C3
CONNECTOR CODE		ZH-7P (A3)	ZH-12P (A4)				ZM-4PM/E 4
PROTECTION DEGREE	IP65	IP67					
DATA SHEET	K500	GS115, K500					
	•						

(1) Connector supplied with the valve

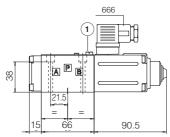
only for AES



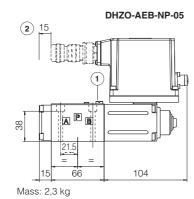
ISO 4401: 2005

Mounting surface: 4401-03-02-0-05 (see table P005) (for /Y version, surface 4401-03-03-0-05 without X port) Fastening bolts: 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm Seals: 4 OR 108; 1 OR 2025 Diameter of ports A, B, P, T: Ø 7,5 mm (max) Diameter of port Y: Ø = 3,2 mm (only for /Y option)

DHZO-A-05



Mass: 1,9 kg

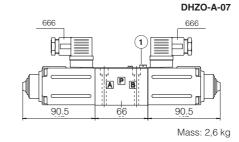


130

130

46

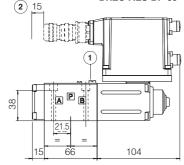
46



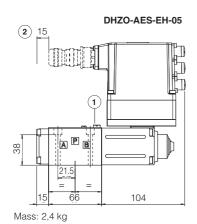
DHZO-AEB-NP-07

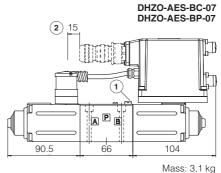
Mass: 3,1 kg

DHZO-AES-BC-05 DHZO-AES-BP-05



Mass: 2,3 kg





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DHZO-AES-EH-07

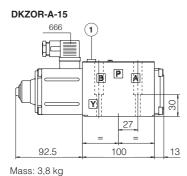
Mass: 3,2 kg

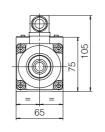
(1) = Screw for air bleeding: at the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw (1)
 (2) = Space to remove the 7 or 12 pin main connector. For main and communication connectors see section [13], [14]

Note: for option /B the solenoid and the integral electronics are at side of port A

ISO 4401: 2005

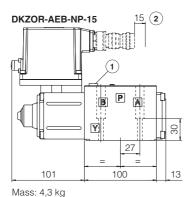
Mounting surface: 4401-05-04-0-05 (see table P005) (for /Y version, surface 4401-05-05-0-05 without X port) Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm Seals: 5 OR 2050; 1 OR 108 Diameter of ports A, B, P, T: Ø 11,2 mm (max) Diameter of port Y: Ø = 5 mm (only for /Y option)

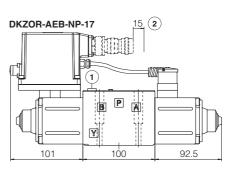




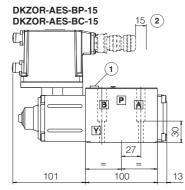
DKZOR-A-17

Mass: 4,5 kg

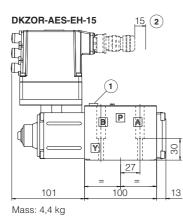


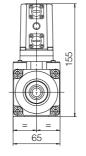


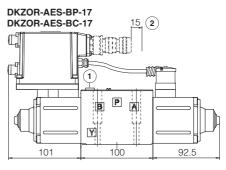
Mass: 5,0 kg



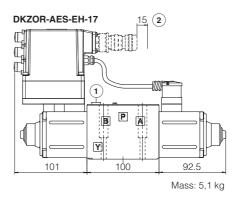
Mass: 4,3 kg







Mass: 5,0 kg



(1) = Screw for air bleeding: at the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw (1)
 (2) = Space to remove the 7 or 12 pin main connector. For main and communication connectors see section 13, 14

8

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6

Note: for option /B the solenoid and the integral electronics are at side of port A